



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4776-5

Job Sheet 186918



Part No: D4776-5

Job Qty: 60 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 3 IPP REV:A NEW ISSUE 13-08-30 JLM VERIFIED BY:DD IPP REV:B 13.09.26 AS
PER REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		12/7/18	0.00	0.00	Start Up Machining-3		
100	Doosan	60 pcs		12/7/18	0.05	3.35	Doosan		
120	QC	60 pcs		12/7/18	0.00	0.00	QC8		
130	HandFinish	60 pcs		12/7/18	0.00	0.29	HandFinish1		
140	QC	60 pcs		12/7/18	0.00	0.00	QC7-4		
150	Packaging	60 pcs		12/7/18	0.00	0.00	Packaging3-2		
160	QC21-SA	60 Ea		12/7/18	0.00	0.00	QC21		

Part Op
Descriptions: **100** - 1-Turn as per Folio and Dwg

DAS
21
9-00

JAN 07 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.500	6061-T6 Round Bar .500"	1.2000 ft (.02 ea)	90-Start up Operation	S127982

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.500	1	41	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.130Inches $\pm$ 0.030	0.160 0.100		
2	Spacer	0.250Inches $\pm$ 0.030	0.280 0.220		
3	Spacer	0.625Inches $\pm$ 0.010	0.635 0.615	Diameter	
4	Spacer	0.438Inches $\pm$ 0.010	0.448 0.428	Diameter	
5	Spacer	0.203Inches $\pm$ 0.005 - 0.001	0.208 0.202	Diameter	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS			
Part No. _____		Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐
NCR No. _____					

Date : _____ Step #: _____ QTY Effective : _____ MRB (QS1042) Approval _____

Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S136821



Part: D4776-5

Job No: 186918

Serial No/Batch: S136821

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/11/18

FAULT CATEGORY

☐ Power Loss/Surge	☐ Positioned Wrong
☐ Folio/Program	☐ Outside Dimensions
☐ Grain	☐ Over/Under tolerance
☐ Weld	☐ Part Incorrect
☐ Wrong Stock Pulled	☐ Part Lost/Missing
☐ Out of Sequence	☐ Part Moved
☐ Off-set	☐ Drawing
☐ Mislabeled	☐ Finish
☐ Fit/Function	☐ Misread
☐ Misaligned/off center	☐ Turning Sequence

Misidentified ☐Past Due ☐OTHER : ☐